

CONTENT	Quantity
1 Body(1 body, 1 punch, 2 dies)	1
2 Handle	1
3 Punch (replacement)	1
4 Head (replacement)	1
5 Combination Tool	1

OPERATION


A: Attach handle to the nibbler as shown
B: Attach the nibbler to a suitable drill by inserting the drive into the drill chuck and tightening the chuck.
Secure the workpiece in a suitable clamp or vice, ensuring there is at least a 15mm clearance underneath the area of material to be cut.
Securely holding the nibbler attachment handle and the drill, and having the drill switched on, carefully move the nibbler attachment towards the starting point of the desired cut and engage nibbler head with the material, start to cut into the material. NOTE: use cutting oil for better results and longer tools life.
The nibbler attachment must work at a right angle to the material.
When finished cutting, move the nibbler head away from the material before switching off the drill.

 IMPORTANT! Have the drill disconnected before attaching or detaching nibbler.

MAINTENANCE

A: REPLACING THE HEAD
undo the appropriate Fixing Screw, use the combination tool to undo the Head from the main body. Fit a new Head and tighten it to the body.
Note: the handle can be attached on either side of the nibbler attachment, so that either Head and Punch set can be used, therefore doubling the life of the nibbler.

B: REPLACING THE PUNCH
Remove the Head as explained in A.
Take off the Circlip and Cover and undo the Set Screw and Nut.
Slide out the Punch. Grease if needed.
Fit a new Punch aligning the fixing hole in the Punch with the Sliding Block (see detail C).
Re-fit the Set Screw and Nut, Cover and Circlip.
Re-fit the Head as explained in A.


 IMPORTANT! have the nibbler detached from drill before doing any maintenance

SPECIFICATIONS

Turns any electric or air drill with 3000rpm capability into a versatile nibbler. Ideal for cutting intricate shapes in various materials. Cuts in any direction and angle required Double-ended punch allows handle to be removed and re-attached to opposite side, for longer periods of use. Drive shaft is 6mm so will fit most drills.
Maximum Speed: 3000RPM
Maximum thickness:
Steel: 1.6mm
Stainless Steel: 1.2mm
Aluminum, Plastic, Copper: 2.0mm

Total length: 180mm
Weight: 400 gr.
Drive shaft diameter: 6mm
Body diameter: 51mm
Operating speeds: 1500 ... 3000 RPM max
Cutting width: 12mm

SAFETY NOTES



ATTENTION; this product is not a toy; keep away from children!
Read all instructions before use! Please keep this instruction manual in a safe place for later consultation!

Work maintaining correct balance and footing. Ensure that the floor is not slippery and wear non-slip shoes.
Wear approved safety eye protection (standard spectacles are not adequate).
Remove ill fitting clothing. Remove ties, watches, rings, any loose jewellery and contain long hair.
Keep children and unauthorised persons away from the work area.
Secure loose workpieces with a clamp, vice or other adequate holding device.
DO NOT hold workpiece in your hand.
DO NOT use the nibbler attachment where there are flammable liquids, solids or gases such as paint solvents, etc.
DO NOT operate the nibbler attachment if any parts are missing as this may cause failure or possible personal injury.
DO NOT use the nibbler attachment for a task it is not designed to perform.
DO NOT operate the drill and nibbler attachment when you are tired or under the influence of alcohol, drugs or intoxicating medication.
DO NOT exceed the capacities shown below, for the material to be cut.
Familiarise yourself with the application and limitations of the nibbler attachment, as well as the specific hazards.
When not in use, disconnect from the drill and store in a safe, dry childproof location.



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